AUTOMOTIVE CURRENT TRANSDUCER OPEN LOOP TECHNOLOGY
HABT 100-V/SP10

Introduction

The HABT 100-V/SP10 current transducer is attached on the battery cable (or bus-bar) of a vehicle. It provides to an engine control unit (ECU) the actual value of current flowing in the cable via a voltage signal and the ambient temperature by an NTC thermistor. The transducer is linked to the ECU with the wiring harness using a waterproof connector. The output voltage U_{out} is fully ratiometric with the supply voltage U_C.

Features

- Open Loop transducer using the Hall effect
- Unipolar +5 V DC power supply
- Primary current measuring range up to ±100 A
- Maximum RMS primary admissible current: defined by the cable, the magnetic core or the ASIC temperature $T < + 150 \,°C$
- Operating temperature range: $−30 \,°C < T < +90 \,°C$
- Output voltage: fully ratio-metric (in sensitivity and offset)
- Temperature measurement by embedded NTC.

Advantages

- Excellent accuracy
- Very good linearity
- Very low thermal offset drift
- Very low thermal sensitivity drift
- Current & Temperature measurement
- No insertion losses.

Automotive applications

- Battery monitoring
- HEV application
- EV application.

Principle of HABT family

The open loop transducers uses a Hall effect integrated circuit. The magnetic flux density B, contributing to the rise of the Hall voltage, is generated by the primary current I_P to be measured. The current to be measured I_P is supplied by a current source i.e. battery or generator (Figure 1).
Within the linear region of the hysteresis cycle, B is proportional to:

$$B\,(I_P) = a \times I_P$$

The Hall voltage is thus expressed by:

$$U_{Hall} = (c_{Hall}\,/\,d) \times I_{Hall} \times a \times I_P$$

Except for I_P, all terms of this equation are constant. Therefore:

$$U_{Hall} = b \times I_P$$

a	constant
b	constant
c_{Hall}	Hall coefficient
d	thickness of the Hall plate
I_{Hall}	current across the Hall plates

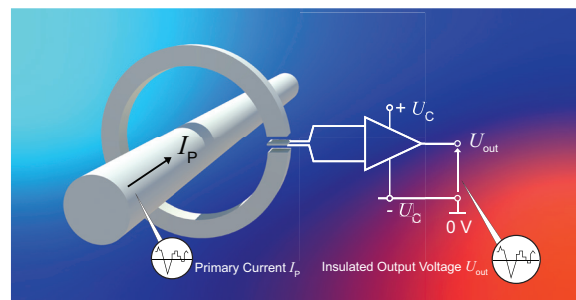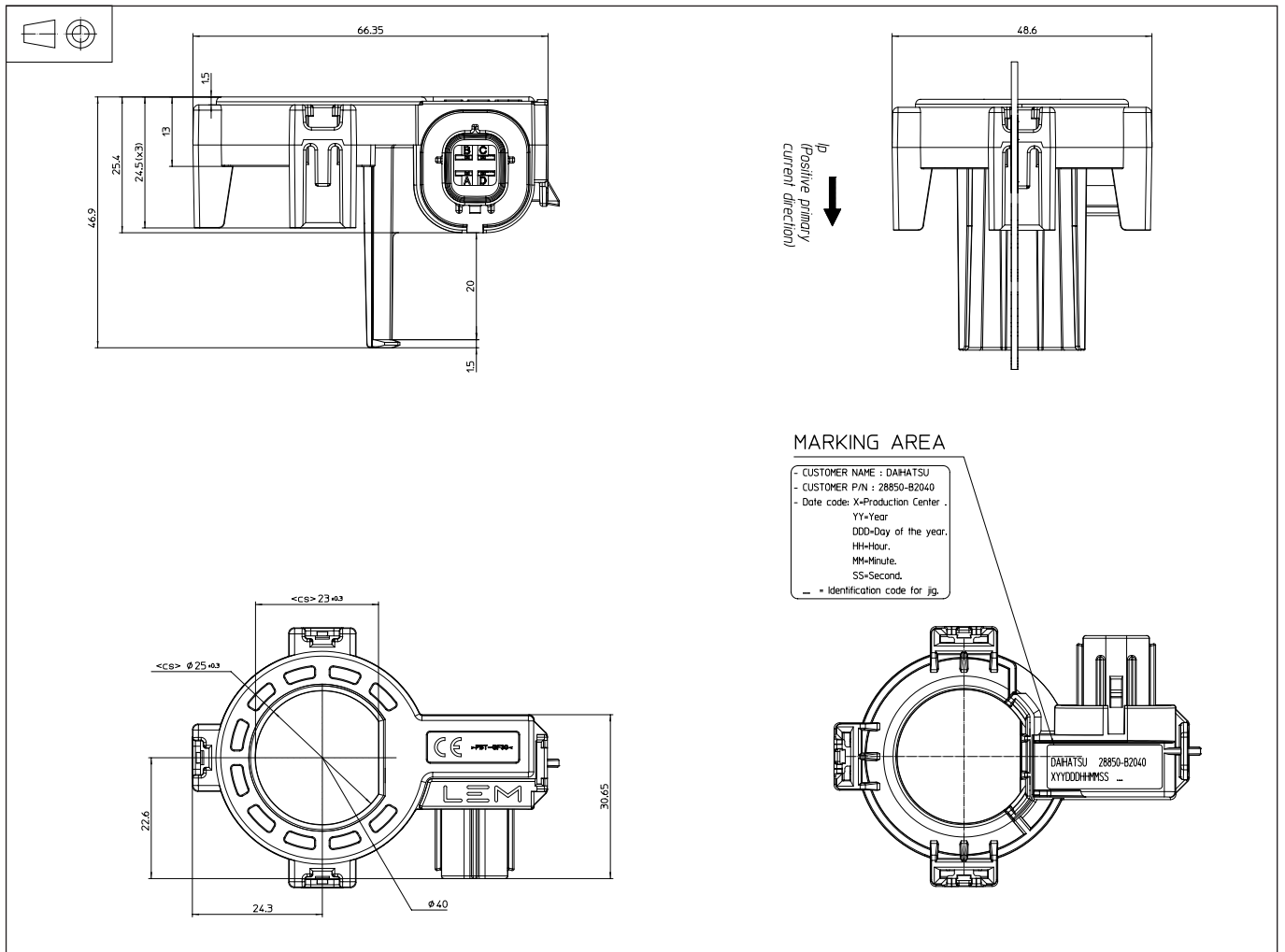The measurement signal U_{Hall} amplified to supply the user output voltage or current.

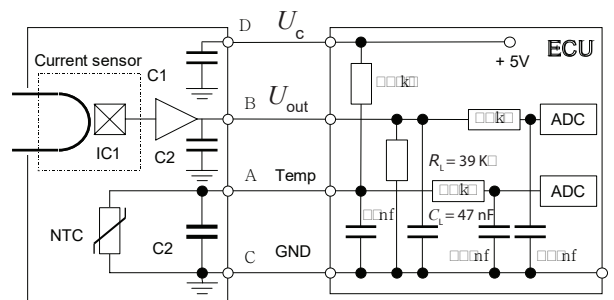Fig. 1: Principle of the open loop transducer.

Dimensions (in mm)

Ip (Positive primary current direction)

MARKING AREA

- CUSTOMER NAME : DAIHATSU
- CUSTOMER P/N : 28850-B2040
- Date code: X=Production Center .
  YY=Year
  DDD=Day of the year.
  HH=Hour.
  MM=Minute.
  SS=Second.
  _ = Identification code for jig.

DAIHATSU   28850-B2040
XYYDDDHHMMSS _

Mechanical characteristics

- Plastic case   >PBT-GF30<
- Magnetic core   Ferromagnetic alloy
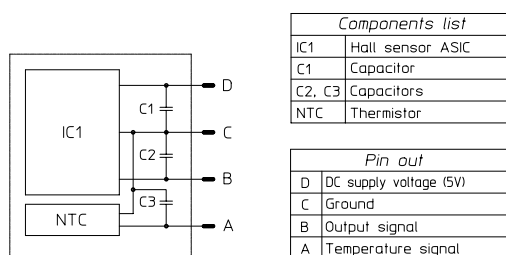- Pins   Gold plated

Remarks

- $I_P = \left(\dfrac{5}{U_C} \times U_{out} - U_O \right) \times \dfrac{1}{S}$ with S in (V/A)

- $U_{out} > U_o$ when I_P flows in the positive direction (see arrow on drawing).

System architecture (example)

System architecture

| Components list	
IC1	Hall sensor ASIC
C1	Capacitor
C2, C3	Capacitors
NTC	Thermistor

Pin out	
D	DC supply voltage (5V)
C	Ground
B	Output signal
A	Temperature signal

Absolute ratings (not operating)

Parameter	Symbol	Unit	Specification Min	Specification Typical	Specification Max	Conditions
Nominal supply voltage	U_C	V	4.5	5	5.5	
Supply continuous over voltage	U_C	V			8.5	
Reverse voltage	U_{rev}	V	−14			1 min @ T_A = 25 °C
Over voltage	U_{OV}	V			14	2 min
Output voltage (Analog)	U_{out}	V			14	1 min @ T_A = 25 °C
Output current	I_{out}	mA	−10		10	
Output short-circuit duration	t_c	min			2	
Insulation resistance	R_{INS}	MΩ	10			DC 500 V
Ambient storage temperature	T_{Ast}	°C	−40		100	

Operating characteristics in nominal range (I_{PN})

Parameter	Symbol	Unit	Specification Min	Specification Typical	Specification Max	Conditions
Electrical Data						
Supply voltage	U_C	V	4.5	5	5.5	
Output current	I_{out}	mA	−1		1	
Sensitivity error	ε_S	%		±0.5		
Load resistance	R_L	KΩ	9	10	100	
Load capacitance	C_L	nF		10	100	
Ambient operating temperature	T_A	°C	−30		90	
Output voltage (diagnostic detection open ground)	U_{out}	V			0.15	
Output voltage (diagnostic detection open U_C)	U_{out}	V			0.15	
Performance Data						
Current consumption	I_C	mA	5	7		@ T_A = 25 °C
					10	Over temperature
Linearity error	ε_L	%	−0.5		0.5	Up to 80 A [2]
			−1		1	Up to 100 A [2]
Total error @ I = 0 A @ −30 to 90 °C	ε_{tot}	A	−0.7		0.7	U_{out} = ±14 mV; @ U_C = 5 V ±0.05 V
Total error @ I = 100 A @ −30 to 90 °C		A	−3.75		3.75	U_{out} = ±75 mV; @ U_C = 5 V ±0.05 V
Sensitivity	S	mV/A		20		
Offset current	I_O	mA	−300		300	@ T_A = 25 °C
Electrical offset current	I_{OE}	mA	−250		250	@ T_A = 25 °C
Magnetic offset current	I_{OM}	mA	−200		200	@ T_A = 25 °C
Primary current, measuring range	I_{PM}	A	−100		100	
Output voltage @ I_P = 0	U_{out}	V		U_C / 2		
Resolution		mV		2.5		
Output internal resistance	R_{out}	Ω		1		@ T_A = 25 °C
					10	Over temperature
Delay time to 90 % to the final output value for I_{PN} step [1]	t_{D90}	µs			1.1	
Start up time	t_{start}	µs		25	200	
Settling time after overload	t_s	µs			25	
Negative temperature coefficient resistance	R_{NTC}	KΩ	2.178	2.2	2.222	Accuracy ±1 % @ T_A = 25 °C
B 25/85 constant			3485	3520	3555	Accuracy ±1 %
Output clamping voltage low	U_{SZ}	% U_C	5.1	6	6.9	
Output clamping voltage high		% U_C	92.1	93	93.9	
Temperature accuracy		°C	−2		2	−40/90 °C power off

Notes:
1) With internal filter adjusted at 50 Hz
2) LEM standard 98.20.00.370.0 method 2.

Total Error

Output and clamping

$$I_P = \left(\frac{5}{U_C} \times U_{out} - U_O \right) \times \frac{1}{S} \quad \text{with } S \text{ in (V/A)}$$
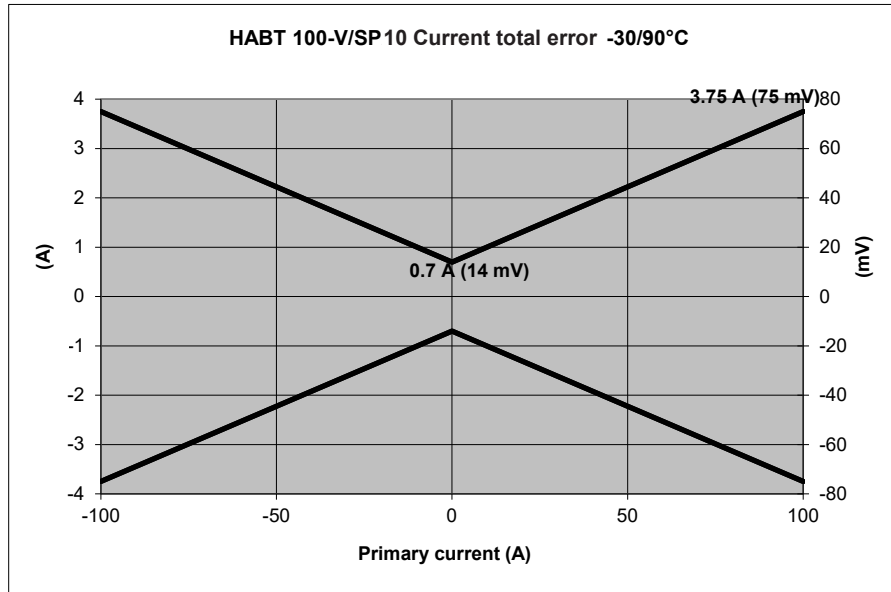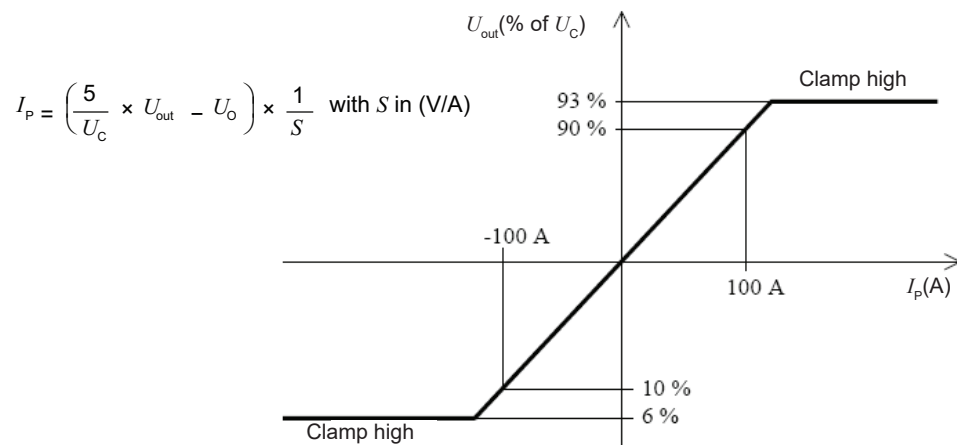
Temperature output

Simplified formula:
$T°C = 3520 / (Ln (R_{NTC}/2200) + 3520/298.15) - 273.15$
$R_{NTC} = R \times U_{NTC} / (U_C - U_{NTC})$

Complete formula:
$1/T°K = A1 + B1*Ln(Rntc/2200) + C1*Ln(Rntc/2200)^2 + D1*Ln(Rntc/2200)^3$
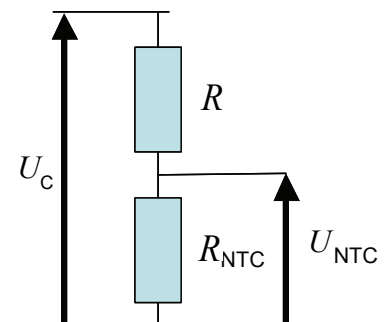with   A1 = 0.003354016
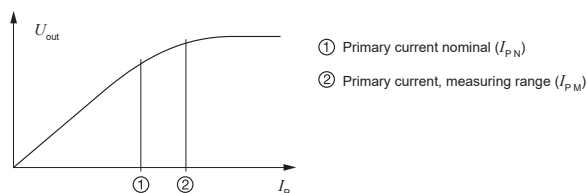   B1 = 0.0002866670
       C1 = 1.563433 e^{-6}
       D1 = 1.327213 e^{-7}
       and $T°C = T°K - 273.15$

PERFORMANCES PARAMETERS DEFINITIONS

Primary current definition:

① Primary current nominal ($I_{P N}$)
② Primary current, measuring range ($I_{P M}$)

Definition of typical, minimum and maximum values:

Minimum and maximum values for specified limiting and safety conditions have to be understood as such as well as values shown in "typical" graphs. On the other hand, measured values are part of a statistical distribution that can be specified by an interval with upper and lower limits and a probability for measured values to lie within this interval. Unless otherwise stated (e.g. "100 % tested"), the LEM definition for such intervals designated with "min" and "max" is that the probability for values of samples to lie in this interval is 99.73 %. For a normal (Gaussian) distribution, this corresponds to an interval between -3 sigma and +3 sigma. If "typical" values are not obviously mean or average values, those values are defined to delimit intervals with a probability of 68.27 %, corresponding to an interval between -sigma and +sigma for a normal distribution. Typical, minimum and maximum values are determined during the initial characterization of a product.

Output noise voltage:

The output voltage noise is the result of the noise floor of the Hall elements and the linear amplifier.
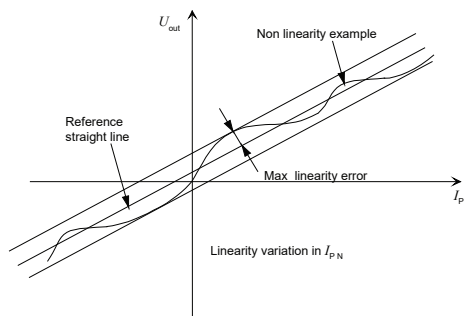
Magnetic offset:

The magnetic offset is the consequence of an over-current on the primary side. It's defined after an excursion of $I_{P N}$.
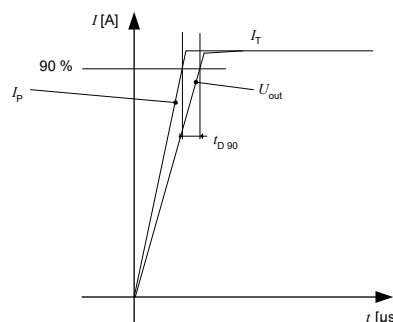
Linearity:

The maximum positive or negative discrepancy with a reference straight line $U_{out} = f(I_P)$.
Unit: linearity (%) expressed with full scale of $I_{P N}$.

Delay time $t_{D 90}$:

The time between the primary current signal ($I_{P N}$) and the output signal reach at 90 % of its final value.

Sensitivity:

The Transducer's sensitivity S is the slope of the straight line $U_{out} = f(I_P)$, it must establish the relation:
$U_{out}(I_P) = U_C/5 \ (S \times I_P + U_o)$

Offset with temperature:

The error of the offset in the operating temperature is the variation of the offset in the temperature considered with the initial offset at 25 °C.
The offset variation $I_{O T}$ is a maximum variation the offset in the temperature range:
$I_{O T} = I_{O E} \ max - I_{O E} \ min$
The Offset drift $TCI_{O E AV}$ is the $I_{O T}$ value divided by the temperature range.

Sensitivity with temperature:

The error of the sensitivity in the operating temperature is the relative variation of sensitivity with the temperature considered with the initial offset at 25 °C.
The sensitivity variation S_T is the maximum variation (in ppm or %) of the sensitivity in the temperature range:
S_T = (Sensitivity max - Sensitivity min) / Sensitivity at 25 °C.
The sensitivity drift TCS_{AV} is the S_T value divided by the temperature range. Deeper and detailed info available is our LEM technical sales offices (www.lem.com).

Offset voltage @ $I_P = 0$ A:

The offset voltage is the output voltage when the primary current is null. The ideal value of U_O is $U_C/2$ at $U_C = 5$ V. So, the difference of $U_O - U_C/2$ is called the total offset voltage error. This offset error can be attributed to the electrical offset (due to the resolution of the ASIC quiescent voltage trimming), the magnetic offset, the thermal drift and the thermal hysteresis. Deeper and detailed info available is our LEM technical sales offices (www.lem.com).

Environmental test specifications:

Immunity to conducted disturbance test		
Resistance to bulk current injection (BCI)	TOYOTA TCS7006G rev5 (2010)	60 mA Class A, 100 mA Class A, 200 mA Class B
Immunity to radiated disturbance tests		
Immunity to radiated electromagnetic field	TOYOTA TCS7006G rev5 (2010)	30 V/m, 60 V/m, 100 V/m. 1 MHz-400 Mhz-2 GHz. Class A 200 V/m. 1 MHz-400 MHz-2 GHz. Class B
Emission of radio frequency energy: radiated	TOYOTA TCS7026G rev4 (2008)	30 MHz to 1 GHz
Resistance to electrostatic discharge tests		
Resistance to electrostatic discharges, equipment not supplied	IEC 61000-4-2 (2001) Nissan 28401 NDS02 (2008) EQ/IR03 C = 150 pF; R = 330 Ohms	±4 kV Contact discharge: Class A ±8 kV Contact discharge: Class A ±15 kV Air discharge: Class A
Resistance to electrostatic discharges, equipment supplied	Nissan 28401 NDS02 (2008) EQ/IR04 ISO 10605 (2001)	±4 kV Contact discharge: Class A ±8 kV Contact discharge: Class A ±4 kV Air discharge: Class A ±8 kV Air discharge: Class A ±15 kV Air discharge: Class A ±25 kV Air discharge: Class A
Electrical tests		
Engine starting voltage test		6 to 8 V, 1 Hz
Voltage dips tests		1, 5, 10, 15 and 20 ms
Reversed power connection test		13 V/1 min
Environmental tests		
Low T °C storage test		Not powered, −40 °C, 96 ±2 H
Low T °C operation test		−30 °C, 192 H, powered
High T °C storage test		No powered, 100 °C ±3.96 H
High T °C operation test		+90 °C ±3, 192 H, powered
Temperature cycle test		30 cycles, 90 °C to −30 °C, operational 5 H and non operational 1 H (180 H)
Thermal shock		−40 °C/+90 °C with 2000 H (30 min + 30 min) no powered
Temperature humidity cycle test		
Constant humidity test		+60 °C / 90 % RH, 96 H, powered
Vibration in temperature		Resonnance point detection 3 g, 5 to 200 Hz, sweep 10 min, 4+2+2 H
Impact test		Free fall @ 1 m, 3 times for each 5 planes, 15 times for connector plane on concrete
Dew condensation test		2 H @ −5 °C and 10 Min @ 85 % RH @ 35 °C no operational
Temperature humidity cycle		1000 H 85 °C/ 85 % HR
Salt spray test	JIS Z 2371	Test according to JIS Z 2371. Leave transducers for 300H at ambient temperature of 35 ±3 °C
Dipping test		Storage temperature 80 ±3 °C, storage time 1H mini water temperature 25 ±10 °C Dip depth: 100 mm dipping time 1 min No water immersion into inside of connector
Spray frost test	JIS D 0203 R2e	Spray frost Conform to JIS D 0203 R2e
Vibration durability		Ambient temperature 80 ±3 °C, Frequency 20 to 200 Hz, Sweep time: 2 min, Acceleration 43.12 m·s^{-2}, Time: 3 hours for each directions (top/bottom, left/right front/back), Power voltage 5 ±2 V, measured current: 50 to −100 A
Chemical proof test		Chemical temperature: 25 ±10 °C Dipping time: 1 min Exposenal temperature: 80 ±3 °C exposal time: 1H min Chemical name: Gasoline, engine, oil, brake oil, anti-freeze fluid. Torque converter oil. Washer fluid. Battery fluid. CRC. WÀX WAX remover. PS. Oil