

AUTOMOTIVE CURRENT TRANSDUCER OPEN LOOP TECHNOLOGY HAH3DR 660-S07/SP2





Introduction

The HAH3DR-S07 family is a tri-phase transducer for DC, AC, or pulsed currents measurement in automotive applications. It offers a galvanic separation between the primary circuit (high power) and the secondary circuit (electronic circuit).

Features

- Open Loop transducer using the Hall effect sensor
- Low voltage application
- Unipolar +5 V DC power supply
- Primary current measuring range up to ±660 A
- Maximum RMS primary admissible current: defined by the busbar, the magnetic core or ASIC T < +125 °C
- Operating temperature range: -40 °C < T < +125 °C
- Output voltage fully ratiometric (in sensitivity and offset)
- All in one tri-phase transducer
- Perfect fit to 'HybridPACK TM' drive Infineon
- Simplified installation with press fit contacts eliminates soldering.

Special features

- Metal brackets for customer fixation
- Pre-centering pins for customer electronic board insertion.

Advantages

- Excellent accuracy
- Very good linearity
- Very low thermal offset drift
- Very low thermal sensitivity drift
- High frequency bandwith
- No insertion losses
- Very fast delay time.

Automotive applications

- Starter Generators
- Inverters
- HEV applications
- EV applications
- DC / DC converter.



The open loop transducers uses a Hall effect integrated circuit. The magnetic flux density *B*, contributing to the rise of the Hall voltage, is generated by the primary current I_p to be measured. The current to be measured I_p is supplied by a current source i.e. battery or generator (Figure 1).

Within the linear region of the hysteresis cycle, *B* is proportional to:

$$B(I_{\rm P}) = a \times I_{\rm P}$$

The Hall voltage is thus expressed by:

$$U_{\text{Hall}} = (c_{\text{Hall}} / d) \times I_{\text{Hall}} \times a \times I_{\text{P}}$$

Except for $I_{\rm p}$, all terms of this equation are constant. Therefore:

$U_{\text{Hall}} = b \times$	I _P
а	constant
b	constant
\mathcal{C}_{Hall}	Hall coefficient
d	thickness of the Hall plate
I_{Hall}	current across Hall plates

The measurement signal $U_{\rm Hall}$ is amplified to supply the user output voltage or current.

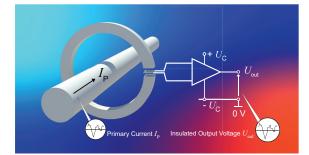
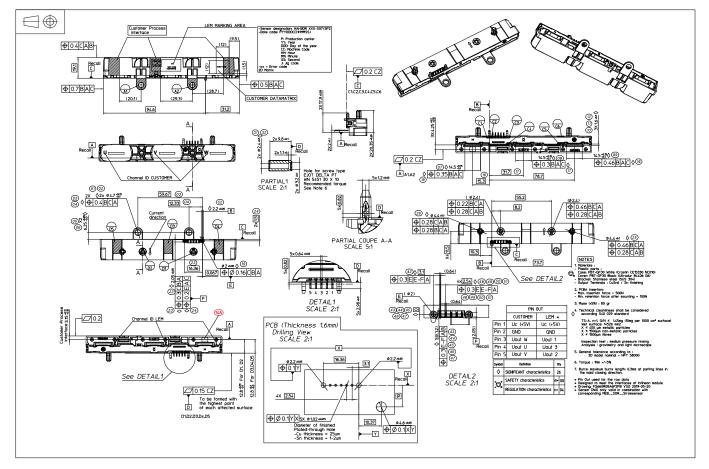


Fig. 1: Principle of the open loop transducer.







Mechanical characteristics

- Materials
- Magnetic core
 FeSi wound core
- Pins See dimensions
- Mass 80 g ±5 %
- IP level IPxx.

Mounting recommendation

- See dimensions
- The clamping force must be applied to the compression limiter, washer recommended.

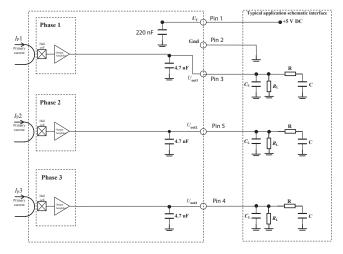
See dimensions

Secondary connection Pressfit

Remark

 $U_{\rm out}$ > $U_{\rm o}$ when $I_{\rm p}$ flows in the positive direction (see arrow on drawing).

System architecture (example)



 C_{L} < 2.2 nF EMC protection (optional) RC Low pass filter (optional)

On board diagnostic

 $R_{\rm I}$ > 10 k Ω . Resistor for signal line diagnostic (optional)



Absolute ratings (not operating)

HAH3DR 660-S07/SP2

Parameter Symbo		l Unit	Specification			Conditions
Faranieler	Symbol	Unit	Min	Typical	Max	Conditions
					8	Continuous not operating
Maximum supply voltage	U _{C max}	V	-0.5		6.5	Exceeding this voltage may temporarily reconfigure the circuit until the next power on
Ambient storage temperature	T _{A st}	°C	-40		125	
Electrostatic discharge voltage (HBM - Human Body Model)	$U_{\rm ESD\;HBM}$	kV			8	IEC 61000-4-2
RMS voltage for AC insulation test	$U_{\rm d}$	kV			2.5	50 Hz, 1 min, IEC 60664 part1
Creepage distance	d _{Cp}	mm		6.4		
Clearance	d _{CI}	mm		5.4		
Comparative traking index	CTI			PLC3		
Insulation resistance	R _{INS}	MΩ	500			500 V DC, ISO 16750
Primary current	I _P	A				Current limited by busbar temperature < 125 °C

Operating characteristics

All characteristics noted under conditions –660 A $\leq I_{p} \leq$ 660 A, 4.90 V $\leq U_{c} \leq$ 5.10 V, –40 °C $\leq T_{A} \leq$ 125 °C, unless otherwise noted.

Parameter	Symbol	Unit Specification			Conditions		
Falanetei	Symbol		Min	Typical	Мах	Conditions	
Electrical Data							
Primary current, measuring range	I _{PM}	A	-660		660		
Supply voltage 1)	U _c	V	4.90	5	5.10		
Ambient operating temperature	T _A	°C	-40		125		
Output voltage (Analog)	$U_{\rm out}$	V	$U_{\rm out}$ = (U	″ _c /5) × (U _o	$+ S \times I_{P}$)	@ T _A = 25 °C	
Sensitivity	S	mV/A		3.030			
Offset voltage	Uo	V		2.5			
Current consumption	I _c	mA		45	60	@ U _c = 5 V	
Load resistance	R	KΩ	10				
Output internal resistance	R _{out}	Ω		1	10		
Performance Data							
Ratiometricity error	ε _r	%	-0.3		0.3		
Sensitivity error	ε_s	%	-1		1	@ $T_{A} = 25 \text{ °C}$, @ $U_{C} = 5 \text{ V}$ @First step at 25 °C ³⁾	
Electrical offset voltage	U _{oe}	mV	-8		8	@ $T_{\rm A}$ = 25 °C, @ $U_{\rm C}$ = 5 V	
Magnetic offset voltage	U _{om}	mV	-4		4	@ $T_{\rm A}$ = 25 °C, @ $U_{\rm C}$ = 5 V, after ± $I_{\rm PM}$	
Average temperature coefficient of $U_{\rm OE}$	TCU _{OEAV}	mV/°C	-0.065		0.065		
Average temperature coefficient of S	TCS _{AV}	%/°C	-0.016		0.016		
Linearity error	ε _L	%	-0.5		0.5	% of full scale	
Delay time to 90 % of the final output value for $I_{\rm PN}$ step	t _{D 90}	μs		2	6	d <i>i</i> /d <i>t</i> = 100 A/µs	
Frequency bandwidth 2)	BW	kHz	40			@ -3 dB	
Peak-to-peak noise voltage	U _{no pp}	mV			20	@ DC to 1 MHz	
Start-up time	t _{start}	μs			800		
Phase shift	$\Delta \varphi$	0	-4			@ DC to 1 kHz	

<u>Notes</u>: ¹⁾ The output voltage U_{out} is fully ratiometric. The offset and sensitivity are dependent on the supply voltage U_{c} relative to the following formula:

$$I_{\mathsf{P}} = \left(\frac{5}{U_{\mathsf{O}}} \times U_{\mathsf{out}} - U_{\mathsf{O}}\right) \times \frac{1}{S} \text{ with } S \text{ in (V/A)}$$

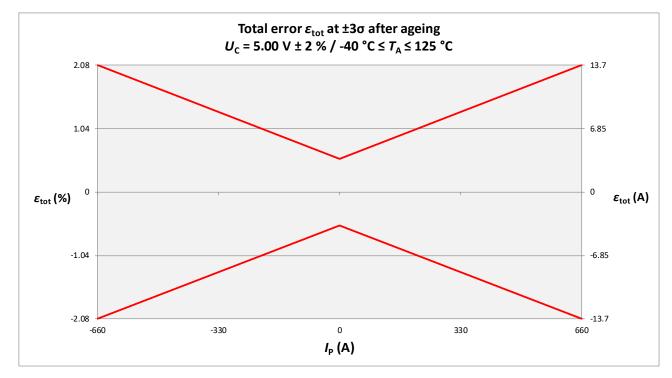
²⁾ Primary current frequencies must be limited in order to avoid excessive heating of the busbar, magnetic core and the ASIC (see feature paragraph in page 1).

 $^{\rm 3)}$ Hysteresis on sensitivity error at 25 °C not exceed ±0.6 %.

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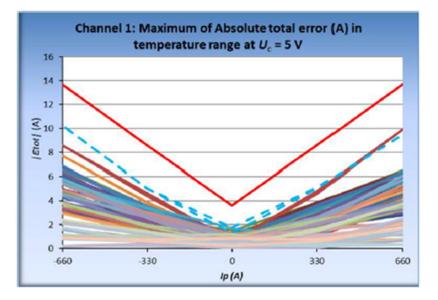


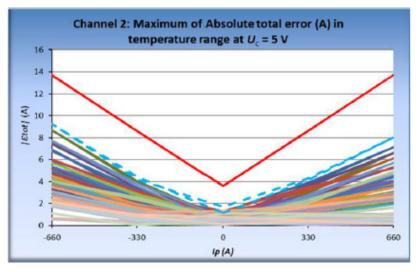
Total error

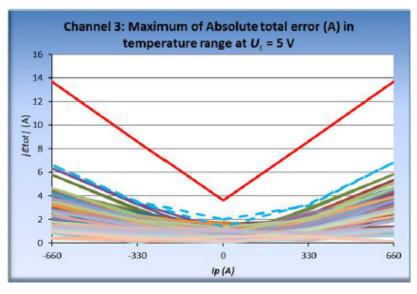


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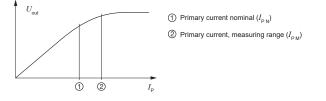
LEM reserves the right to carry out modifications on its transducers, in order to improve them.

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PERFORMANCES PARAMETERS DEFINITIONS

Primary current definition:



Definition of typical, minimum and maximum values:

Minimum and maximum values for specified limiting and safety conditions have to be understood as such as values shown in "typical" graphs. On the other hand, measured values are part of a statistical distribution that can be specified by an interval with upper and lower limits and a probability for measured values to lie within this interval. Unless otherwise stated (e.g. "100 % tested"), the LEM definition for such intervals designated with "min" and "max" is that the probability for values of samples to lie in this interval is 99.73 %. For a normal (Gaussian) distribution, this corresponds to an interval between -3 sigma and +3 sigma. If "typical" values are not obviously mean or average values, those values are defined to delimit intervals with a probability of 68.27 %, corresponding to an interval between -sigma and +sigma for a normal distribution. Typical, minimum and maximum values are determined during the initial characterization of a product.

Output noise voltage:

The output voltage noise is the result of the noise floor of the Hall elements and the linear amplifier.

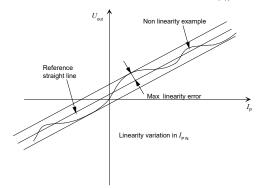
Magnetic offset:

The magnetic offset is the consequence of an any current on the primary side. It's defined after a stated excursion of primary current.

Linearity:

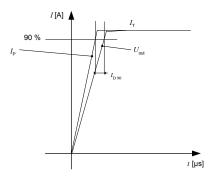
The maximum positive or negative discrepancy with a reference

straight line $U_{out} = f(I_p)$. Unit: linearity (%) expressed with full scale of I_{p_N} .



Delay time $t_{D 90}$:

The time between the primary current signal (I_{PN}) and the output signal reach at 90 % of its final value.



Sensitivity:

The transducer's sensitivity \boldsymbol{S} is the slope of the straight line

 $U_{\text{out}} = f(I_{\text{P}})$, it must establish the relation:

$$U_{\rm out} (I_{\rm P}) = U_{\rm C}/5 (S \times I_{\rm P} + U_{\rm O})$$

Offset with temperature:

The error of the offset in the operating temperature is the variation of the offset in the temperature considered with the initial offset at 25 $^{\circ}$ C.

The offset variation I_{OT} is a maximum variation the offset in the temperature range:

$$I_{OT} = I_{OE} \max - I_{OE} \min$$

The offset drift TCI_{OEAV} is the I_{OT} value divided by the temperature range.

Sensitivity with temperature:

The error of the sensitivity in the operating temperature is the relative variation of sensitivity with the temperature considered with the initial offset at 25 $^{\circ}$ C.

The sensitivity variation S_{τ} is the maximum variation (in ppm or %) of the sensitivity in the temperature range: S_{τ} = (Sensitivity max – Sensitivity min) / Sensitivity at 25 °C. The sensitivity drift *TCS*_{AV} is the S_{τ} value divided by the temperature range. Deeper and detailed info available is our LEM technical sales offices (www.lem.com).

Offset voltage @ $I_p = 0$ A:

The offset voltage is the output voltage when the primary current is zero. The ideal value of $U_{\rm O}$ is $U_{\rm C}/2$. So, the difference of $U_{\rm O} - U_{\rm C}/2$ is called the total offset voltage error. This offset error can be attributed to the electrical offset (due to the resolution of the ASIC quiescent voltage trimming), the magnetic offset, the thermal drift and the thermal hysteresis. Deeper and detailed info available is our LEM technical sales offices (www.lem. com).

Environmental test specifications:

Refer to LEM GROUP test plan laboratory CO.11.11.515.0 with "Tracking_Test Plan_Auto" sheet.

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Test	Test Standards
INITIAL CHARACTERZATION	
Linearity error at 25 °C	LEM CO.60.09.014.0
Characterization in temperature range	LEM CO.60.09.014.0
LEG 1 : ELECTRICAL PERFORMANCES	
LEG 1: Frequency bandwidth	LEM 98.20.00.538.0
LEG 1 : Peak-to-peak noise voltage	LEM 98.20.00.575.0
LEG 1 : Delay time - d <i>i</i> /d <i>t</i>	LEM 98.20.00.575.0
LEG 1: dv/dt	LEM 98.20.00.545.0
ENVIRONMENTAL TESTS (Climatic)	
LEG 2 : Thermal shocks	IEC 60068-2-14
LEG 3 : High temperature storage	IEC 60068-2-2
LEG 4 : Low temperature storage	ISO 16750-4 § 5.1.1.1
LEG 5 : Powered temperature cycle	ISO 16750-4 § 5.3.1
LEG 1 : Ageing with 85 °C; 85 % RH	CETP: 00.00-E412 § 5.17
LEG 6 : Sine vibration test	ISO 16750-3 § 4.1.2.2.2.2
LEG 6 : Random vibration test	ISO 16750-3 § 4.1.2.2.2.3
LEG 7 : Mechanical shocks test	ISO 16750-3 § 4.2
SAFETY : Mechanical tests	
LEG 8 : Free Fall	IEC 60068-2-31 § 5.2 Method 1
SAFETY : Insulation tests	
LEG 1 : Insulation Resistance Test	IEC 60664-1
LEG 1 : Dielectric Withstand Voltage	IEC 61010-1 § 6.8.3
EMC TESTS	
Electrostatic discharge immunity test	IEC 61000-4-2
Immunity to conducted disturbances	IEC 61000-4-6
Radiated electromagnetic field immunity test	IEC 61000-4-3
Electrical fast transient/burst immunity test	IEC 61000-4-4
FINAL CHARACTERIZATION	
Linearity error at 25 °C	LEM CO.60.09.014.0
Characterization in temperature range	LEM CO.60.09.014.0
ANNEX	
END OF REPORT	

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